

Application

The **MPS** is a **piézoélectrique sensor** devoted to **assembling and twisting operations: high count (400 to 10 000 dTex)** and **high tensioned yarns (100 to 2 700 g)**.

MAIN FUNCTION: Control of the final yarn in order to detect breaking of one of the ends.

When one or two ends break or when scrolling stops, the **MPS** will inform the user that the position is in defect. It can activate a **yarn cutter** or stop the position by giving **LOH information to the automate**.

PRINCIPLE: The **MPS** follows the yarn vibrations on the ceramic. To **get independent positions**, each signal is analysed by the electronics of each **MPS** sensor.

A **4° minimum embarrage** has to be made between ceramic top and linear yarn motion. Yarn speed must be within **20 to 120 m / min**.

ELECTRICAL PROTECTION: **MPS** protection against reversed polarity and high level overload on output. It shows a very high level of electromagnetic compatibility (EMC).

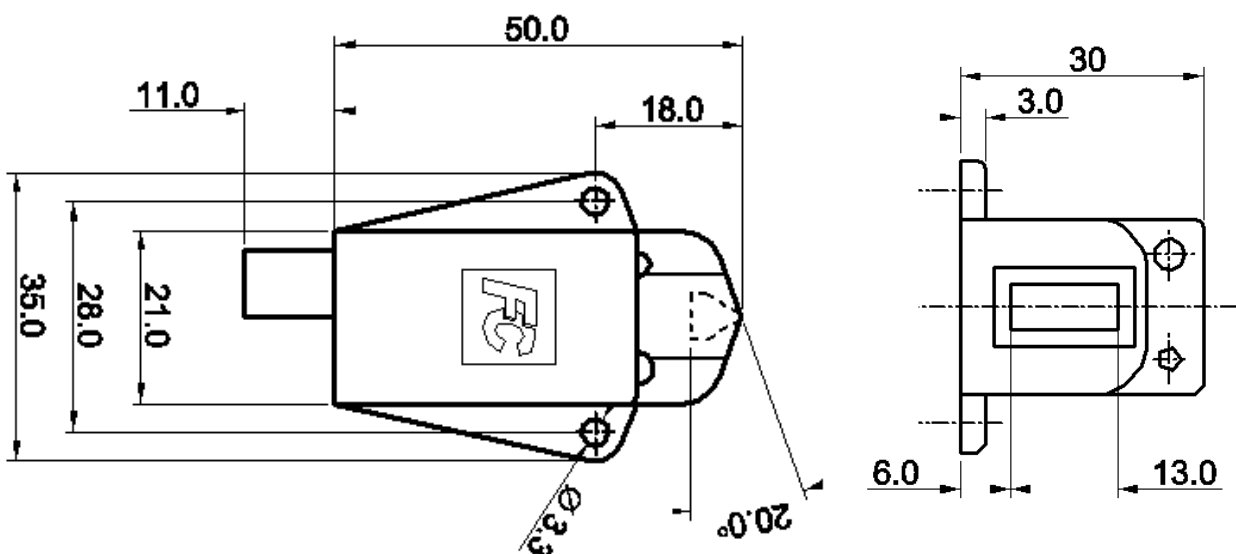


Characteristics:

- Power supply : 18 to 30 V DC
- 1 NPN or PNP power output
- An inhibition push button
- An inhibition input
- Visual alarm (LED)
- Connection by cable or connector

These characteristics can be adapted to operator's requirements (see the codification board).

Dimensions (mm)



Codification board

MPS -			X	0	X	X	X
Inhibition / Pilot light / Inhibition							
Push button	LED	Ext. input					
Without	Without	Without	1				
With	Without	Without	2				
Without	With	Without	3				
With	With	Without	4				
Without	Without	With	5				
With	Without	With	6				
Without	With	With	7				
With	With	With	8				
Guides							
Without guide				0			
Connections							
By cable					1		
By connector					2		
By direct PCB plug					3		
Response time (s)							
3						9	
Output							
NPN Normally open (NO)							1
PNP Normally open (NO)							2
NPN Normally close (NC)							3
PNP Normally close (NC)							4

Example

MPS-80291 :

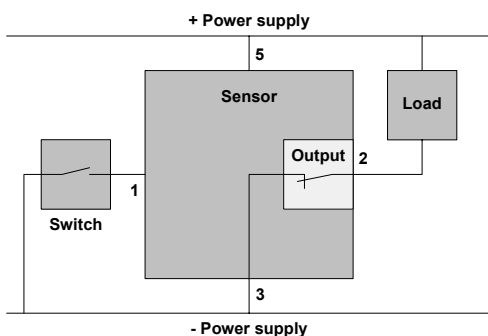
- 8 : with push-button, LED and external inhibition input
- 0 : without guide
- 2 : with Lumberg 2,5 MSFW 5 connector
- 9 : response time of 3 s
- 1 : NPN output Normally open (NO)

Technical characteristics

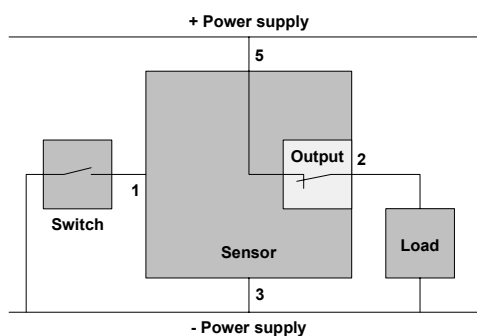
Parameters	Conditions	Min	Typ	Max
Power supply voltage (V)		18	24	30
Sensor consumption (mA)	Own current consumption at 24 V DC and at 25°C. External inhibition and output not connected	-	22	25
	Light ON		7,5	10,5
	Light OFF			
Ripple voltage at 100 Hz	Supply voltage peaks < 30 V	-	-	80%
Delay between detection and move start (s)	On request	-	3	-
Dropout voltage at the output (V)	Output current < 1 A	-	1,2	1,6
Min. current driven by the output (A)	Voltage at the output < 32 V	1	-	-
Max. voltage at the output (V)		-	-	50
Level on the inhibition input (V)	Supply voltage = 24 V			
	High level	10,7	-	
	Low level			3,8
Current in the inhibition input (mA)	Supply voltage = 24 V			
	Low level	-	-	5,3
Immunity to the perturbations (kV)	Positive and negative			
	Injected	4	-	-
	Inducted	4		
	Radiated	4		
Temperature range (°C)				
	For storage	-25	-	85
	For operation	0		50
Relative humidity		-	-	80%
Yarn diameter to check (mm)		400	-	10000
Scrolling speed (m/min)		20	-	120
Number of tuning parameters		2000	-	10000
Tension of the yarn (g)		100	-	2700

Setting up procedure

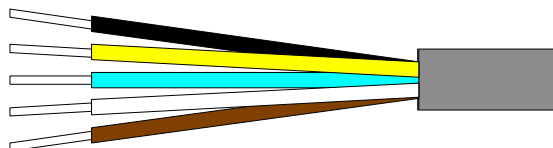
Standard configuration
Output NPN-NO



Standard configuration
Output PNP-NO



- Black wire : External input 1
- Yellow wire : Output all or nothing 2
- Blue wire : - supply 3
- White wire : No connected 4
- Brown wire : + supply 5



Function diagram

